# ARV-034-A

AUTOMATIC AIR RELEASE VALVE DN25 WITH DN20 BASE

# Sovfi

The ARV-034-A is a automatic air release valve. Its function is to allow air to be expelled from the pipeline during filling, and air to be admitted into the pipeline during emptying.

# **ADVANTAGES**

- Designed to efficiently extract air trapped in pipes, filters, tanks and other equipment which must work without the presence of air.
- The valve has one seal, which expels both kinetic and residual air automatically, and this function is not affected by water pressure.
- > Continuous and automatic operation.
- > Efficient in design; with minimal parts for ease of maintenance.
- Its exclusive Y-shaped discharge outlet design allows a much greater air flow than other valves of this type, in both the discharge and the intake phases.
- > The valve seals at very low pressures.
- > The valve is UV stable.

# **OPERATIONS**

- When the pipeline is being filled, trapped air is released through the large orifice of the kinetic valve.
- During emptying of the pipeline, the valve allows air to enter the pipeline through the large orifice.
- During normal operation the large orifice remains closed while the small orifice allows small amounts of trapped air to be released through the valve.
- The valve mechanism is designed to absorb small changes in pressure, which prevents the small orifice from continually opening. This maintains a constant air gap between the sealing mechanism and the medium.

# **TECHNICAL DATA**

Pressure Classes	PN16	
Maximum working Pressure	16 Bar (232 PSI)	
Temperature Range	0°C to 80°C	
Connection	20mm Male BSP	20mm Male NPT
Volume of Air Extracted	35m³/h at 1 bar	
Inlet Size	20mm	
Outlet Size	6mm	
Weight	0.3kg	
Height	133mm	
Width	80mm	

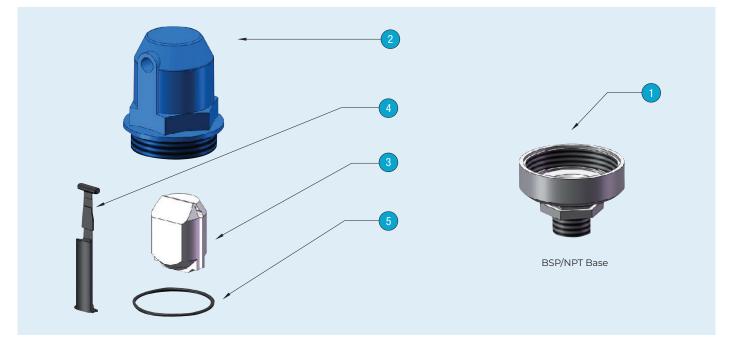


# ARV-034-A AUTOMATIC AIR RELEASE VALVE

# **MATERIAL SPECIFICATIONS & PARTS LIST**

NO.	DESCRIPTION	MATERIAL
1	Base	Fibreglass-Reinforced Polyamide
2	Body	Fibreglass-Reinforced Polyamide
3	Float	Polypropylene
4 *	Seal	EPDM
5 *	O Ring	NBR

\* Spare Parts



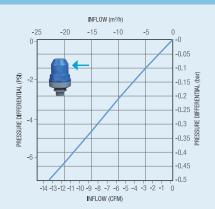
# **INSTALLATION**

- > For correct operation, the valve should always be in a vertical position.
- It is recommended to install a manual ball valve under the ARV, in order to make maintenance and repair operations easier without shutting the whole system.
- ▷ For correct operation, valves must undergo regular routine checks. The check should include the cleaning of the internal components and inspection of the seal conditions.

# **AIR INFLOW & OUTFLOW**



### Air INFLOW Main Seal



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